



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18649-13-1
Job Sheet 176351



Part No: RBT18649-13-1

Job Qty: 5 ea

Part Name: Top Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 5/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18649 Rev. A IPP Rev. A 18.04.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		5/7/18	0.00	0.00	Start Up Waterjet2		DC 18/04/27
100	Waterjet	5 pcs		5/7/18	0.00	0.42	Waterjet 2 OMAX		DC 18/04/27
110	QC	5 pcs		5/7/18	0.00	0.00	QC2 Waterjet-4		DC 18/04/27
120	Mill Conv	5 pcs		5/7/18	0.25	1.25	Mill Conv 2		
130	QC	5 pcs		5/7/18	0.00	0.00	QC2 Machining-5		
140	QC	5 pcs		5/7/18	0.00	0.00	QC8 Machining-5		
150	Packaging	5 pcs		5/7/18	0.00	0.00	Packaging3-2		
160	QC21-SA	5 Ea		5/7/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 120 - Drill and tap holes

150 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X04.000	6061-T6 Bar .750 X 4.00	4.2050 ft (.841 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X04.000	4	12	0

Part Specifications

Specifications could not be found.

UQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																									
Date: _____	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																										
Description Work Dart Aerospace Ltd. 12710 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL: 905.613.632 - 6200 FAX: 905.613.6321 Email: sales@dartaero.com www.dartaerospace.com Container No: S068739 Part: RBT18649 - 13 - 1 Job No: 176351 Serial No/Batch: S068739 Revision: A Inspector: Date: 05/06/18																																																											
Root Cause <table style="width: 100%; border-collapse: collapse;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td></tr> </table>		Environment	☐	No Re-verification	Design	☐	Operator	Doc/Data	☐	Offset/Setup	Equip/Tooling	☐	Supplier	Handling/Pre	☐	Training	Material	☐	Use for Testing	Internal Transport	☐	Poor Information	Tribal Knowledge	☐	Rushing	LOA	☐	Product Improvement	Substation	☐	Process Improvement	Past Expiry Date	☐	Manufacturing Process	Misidentified	☐	Past Due	<table style="width: 100%; border-collapse: collapse;"> <tr><td>☐</td><td>Positioned Wrong</td></tr> <tr><td>☐</td><td>Outside Dimensions</td></tr> <tr><td>☐</td><td>Over/Under tolerance</td></tr> <tr><td>☐</td><td>Part Incorrect</td></tr> <tr><td>☐</td><td>Part Lost/Missing</td></tr> <tr><td>☐</td><td>Part Moved</td></tr> <tr><td>☐</td><td>Drawing</td></tr> <tr><td>☐</td><td>Finish</td></tr> <tr><td>☐</td><td>Misread</td></tr> <tr><td>☐</td><td>Turning Sequence</td></tr> </table>		☐	Positioned Wrong	☐	Outside Dimensions	☐	Over/Under tolerance	☐	Part Incorrect	☐	Part Lost/Missing	☐	Part Moved	☐	Drawing	☐	Finish	☐	Misread	☐	Turning Sequence
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